

Universal cartridge module assembly

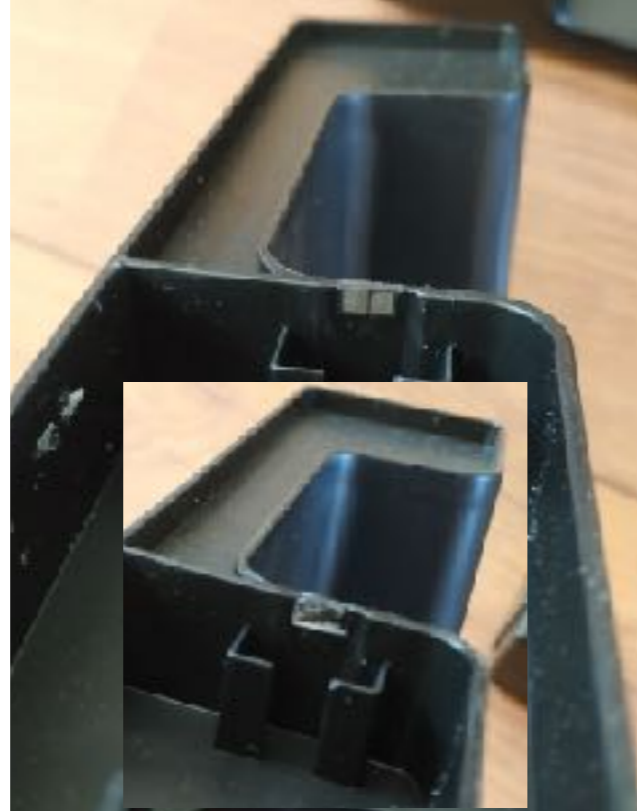
15-12-2018

Version with USB connector

Tools needed



- Drilling machine
- Empty cartridge
- Glue
- Universal Cartridge module
- 2mm drill
- Drill 12.5mm to 14mm
- Silicone sealant



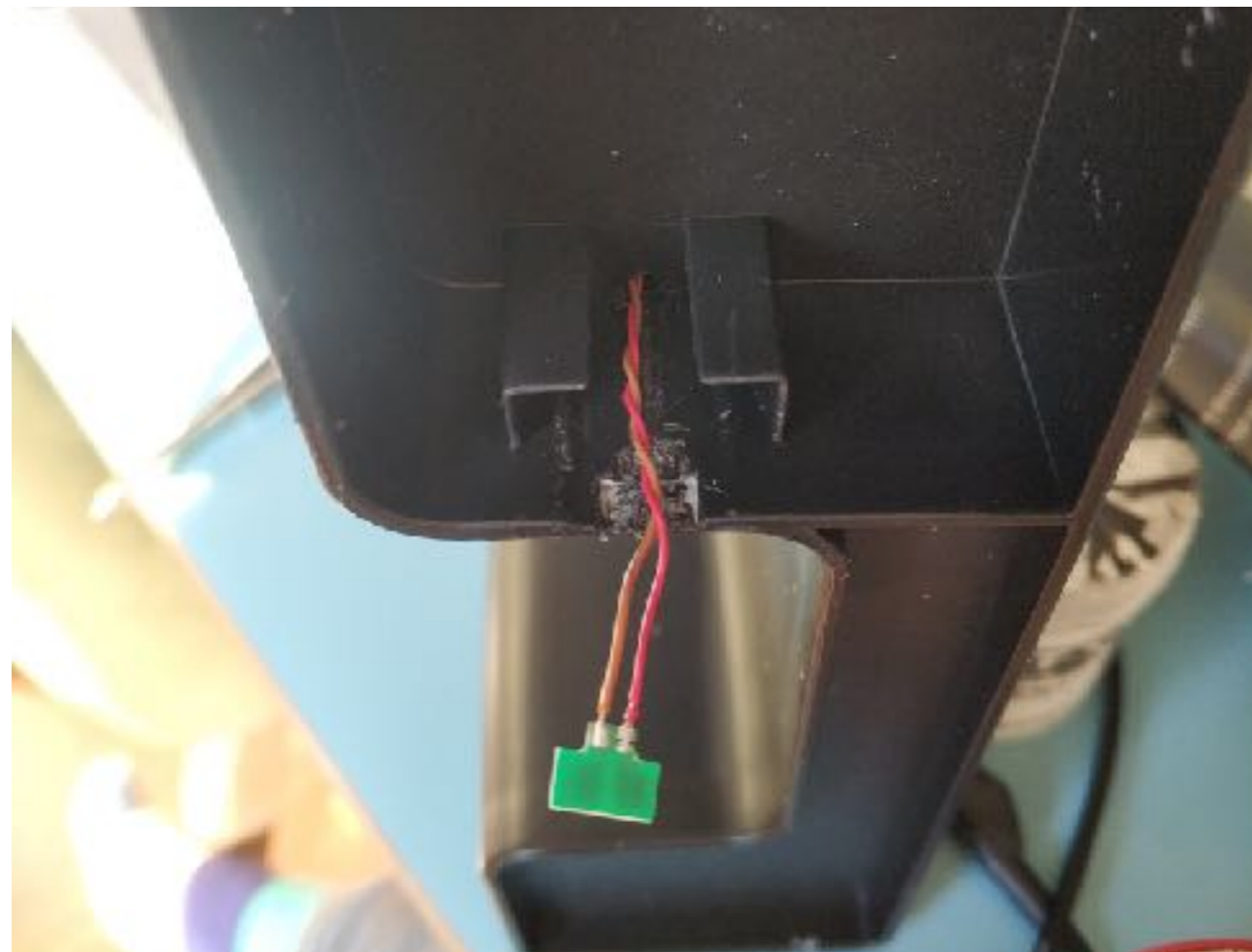
Pull cable from 12.5mm to 2mm hole



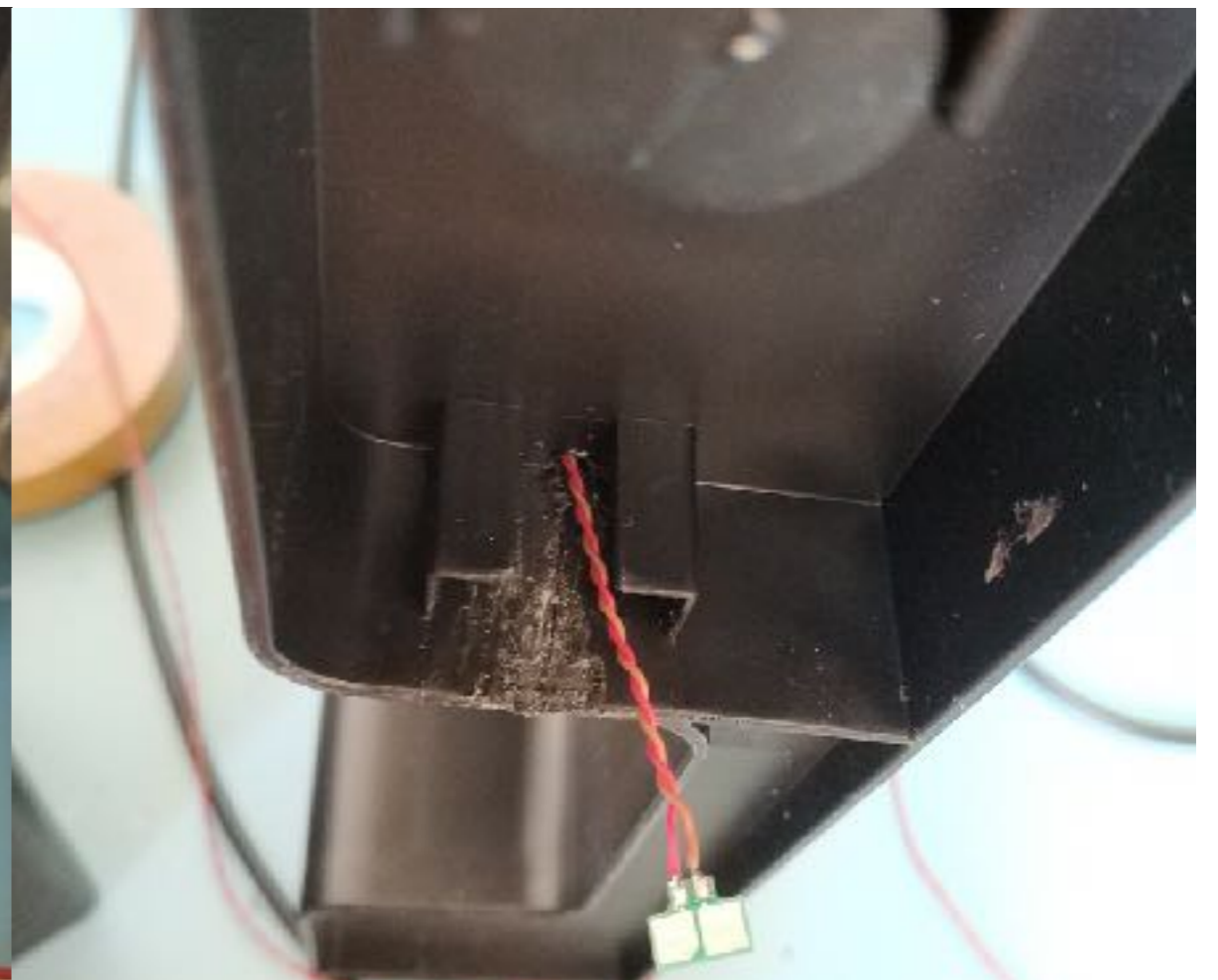
Apply glue to connector flange and push in place



Seal off 2mm hole with silicone sealant



Solder on the back of the contacts, then twist and glue in place



Wires can be either Red/Brown or Red/Black