Jumperless assembly outline

Place clips into breadboard shell

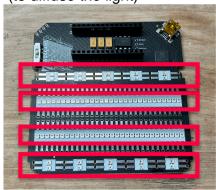


Slightly roughen tops of LEDs with sandpaper (to diffuse the light)



Break off edge rails

Place 15 pin female headers and LED board





Place breadboard and solder everything





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Flash code via USB and test

Place 3 male headers into the connection points



The breadboard has 144 through hole soldering joints and the top has 33

So in total there are 177 soldered connections